

# ZERO - DEFECT

# HAND SOLDERING

### DETAILS

Zero Defect Soldering' course is aimed at achieving acceptable solder joints in the electronic assemblies by addressing various operations involved.

The syllabus covers the Process, Tools and Material related causes and remedies during Handling, Storage, Pre-assembly, During Assembly and Post Assembly stages which possibly may contribute in defective Soldering.

#### WHO CAN PARTICIPATE

Soldering Technician Supervisor

#### **BENEFITS OF PARTICIPATION**

Defect free assembly Improved Productivity Reduced Warranty Failures Improved Customer Satisfaction

#### **MODE OF TRAINING**

Instructor-led hands-on practical Training available through IPC India Skill Centre, Bengaluru/ In-house training

#### INSTRUCTOR

Master IPC Trainer (MIT) or Certified IPC Trainer (CIT)

#### **COMPANIES TO ATTEND**

Suppliers to Defence, Aerospace, Automotive, Medical & Industrial

## SYLLABUS

- Zero defect introduction/Overview Material and process selection – Handling, storage of ESDS – Handling, storage of MSD – Factors attributing to soldering defects – Resistance soldering – Induction soldering – Soldering defects/Anomalies –
- Soldering defects Soldering defects and remedies Defects and remedies – Hand soldering Defects and remedies – SMD Defects and remedies – Wave soldering Defects and remedies – Robotic Soldering Defects and remedies – Selective Soldering

Duration: 1 full day (9 AM to 5.15 PM)

## Schedule for Zero Defect Soldering

	Session No	Session	Name	Duration	Time	Description	
	1	Introduction		0:30	9.00 – 9.30 AM	Introduction of participants and IPC Standards	
		Overview		0:15	9.30 – 9.45 AM	General overview of the course	
	Break 0:15 mins						
	2	<ul> <li>a. Factors attributing to Soldering Defects</li> <li>b. Prevention of Soldering Defects/Anomalies</li> </ul>		3:00	10.00 AM – 1 PM	Presentation and Video	
	Break 0:45 mins						
	3	Practical	Student practice	3:15	1:45 –5:00 PM	Hand on Practice including demo	
				0:15	5:00 – 5:15 PM	Q&A and Summarizing	

## **IMPORTANT NOTES**

- ► GST applicable at 18% on the quoted price
- > 100% payment to be made before 7 working days of the course commencement
- Minimum 10 & maximum 20 candidates/batch
- Company will share candidates name & details (as per IPC format) 7 days in advance before commencement of the course
- Session can be organized on Saturdays
- > Participation letter shall be provided to the candidates on IPC India letterhead

For details contact to :

# www.ipc.org/ipc-india-regional-team

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